

Billion Units	Total Beer	Total SD	Total Bev	Alum Beer	Alum SD	Alum Total	Steel SD	Steel Beer	Steel Total
Year									
1970	19.900	13.200	33.100						
1971	20.200	14.100	34.300						
1972	21.800	15.600	37.400						
1973	24.100	17.600	41.700						
1974	26.100	18.000	44.100	Not Available					
1975	26.093	16.532	42.625						
1976	26.922	19.515	46.437						
1977	27.895	23.311	51.206						
1978	28.905	25.468	54.373						
1979	28.731	25.711	54.442	21.378	12.296	33.674	13.415	7.353	20.768
1980	29.498	25.741	55.239	25.623	15.954	41.577	9.787	3.875	13.662
1981	30.901	25.425	56.326	28.847	18.837	47.684	6.588	2.054	8.642
1982	31.729	26.205	57.934	31.128	20.572	51.700	5.633	0.601	6.234
1983	33.135	28.321	61.456	32.874	23.784	56.658	4.537	0.261	4.798
1984	34.354	31.290	65.644	34.181	27.320	61.501	3.970	0.173	4.143
1985	35.614	34.563	70.177	35.474	30.252	65.726	4.311	0.140	4.451
1986	36.058	36.844	72.902	35.966	32.999	68.965	3.845	0.092	3.937
1987	36.480	40.293	76.773	36.426	37.321	73.747	2.972	0.054	3.026
1988	36.250	44.930	81.180	36.218	41.723	77.941	3.207	0.032	3.239
1989	37.276	49.419	86.695	37.247	45.739	82.986	3.680	0.029	3.709
1990	39.151	53.325	92.476	38.749	49.236	87.985	4.089	0.402	4.491
1991	38.830	55.812	94.642	38.428	52.955	91.383	2.857	0.402	3.259
1992	38.229	57.449	95.678	37.827	54.932	92.759	2.517	0.402	2.919
1993	37.531	60.074	97.605	37.131	57.980	95.111	2.094	0.400	2.494
1994	36.794	66.325	103.119	36.794	66.166	102.960	0.159	0.000	0.159
1995	35.487	62.629	98.116	35.487	62.628	98.115	0.001	0.000	0.001
1996	34.611	64.525	99.136	34.611	64.526	99.136	0.000	0.000	0.000
1997	34.202	66.478	100.680	34.202	66.478	100.680	0.000	0.000	0.000
1998	33.391	69.398	102.789	33.391	69.398	102.789	0.000	0.000	0.000
1999	33.352	68.919	102.271	33.352	68.919	102.271	0.000	0.000	0.000
2000	32.896	67.381	100.277	32.896	67.381	100.277	0.000	0.000	0.000
2001	32.736	68.014	100.750	32.736	68.014	100.750	0.000	0.000	0.000
2002	32.211	68.266	100.477	32.211	68.266	100.477	0.000	0.000	0.000
2003	31.765	67.982	99.747	31.765	67.982	99.747	0.000	0.000	0.000
2004	31.775	68.036	99.811	31.775	68.036	99.811	0.000	0.000	0.000
2005	31.506	67.651	99.157	31.506	67.651	99.157	0.000	0.000	0.000

Empty cans/ends produced and shipped from US/US controlled territories.

Source: CMI