

# MONTHLY METAL CAN SHIPMENTS REPORT

(In Millions)

## January - March 2002

	Year-To-Date 2002	Year-To-Date 2001	Percent Change	1st Quarter 2002	1st Quarter 2001	Percent Change
I. Total Metal Cans Shipped .....	30,509.6	31,193.6	(2.2)	30,509.7	31,193.6	(2.2)
II. Food and General Packaging By Market						
For Sale .....	7,208.5	6,872.1	4.9	7,208.5	6,872.1	4.9
Food (Including Pet Foods) .....	6,145.6	5,797.2	6.0	6,145.6	5,797.2	6.0
General Packaging .....	1,062.9	1,074.9	(1.1)	1,062.9	1,074.9	(1.1)
For Own Use .....	745.4	1,260.4	(40.9)	745.5	1,260.4	(40.9)
Food (Including Pet Foods) .....	745.4	1,260.4	(40.9)	745.5	1,260.4	(40.9)
General Packaging .....	0.0	0.0	0.0	0.0	0.0	0.0
III. By Product						
Beverage .....	22,555.7	23,061.1	(2.2)	22,555.7	23,061.1	(2.2)
Beer, total .....	7,666.8	7,798.1	(1.7)	7,666.8	7,798.1	(1.7)
Soft Drink, total .....	14,888.9	15,263.0	(2.5)	14,888.9	15,263.0	(2.5)
Food .....	6,891.0	7,057.6	(2.4)	6,891.1	7,057.6	(2.4)
Baby Foods .....	158.9	130.7	21.6	158.9	130.7	21.6
Coffee .....	128.0	103.2	24.0	128.0	103.2	24.0
Dairy Products .....	656.2	543.1	20.8	656.2	543.1	20.8
Fruit, Fruit Juices .....	428.2	402.0	6.5	428.3	402.0	6.5
Meat and Poultry .....	445.5	438.8	1.5	445.5	438.8	1.5
Seafoods .....	236.9	309.5	(23.5)	236.9	309.5	(23.5)
Vegetable, Vegetable Juices .....	2,046.1	1,694.0	20.8	2,046.1	1,694.0	20.8
Other Foods, Including Soup .....	1,074.1	1,383.0	(22.3)	1,074.1	1,383.0	(22.3)
Pet Foods .....	1,717.1	2,053.3	(16.4)	1,717.1	2,053.3	(16.4)
General Packaging .....	1,063.0	1,074.9	(1.1)	1,062.9	1,074.9	(1.1)
Aerosol .....	743.4	746.8	(0.5)	743.4	746.8	(0.5)
Other Nonfoods .....	319.6	328.1	(2.6)	319.5	328.1	(2.6)
IV. By Material Used						
Steel .....	*	*		*	*	*
Aluminum .....	*	*		*	*	*

\*\* - INCLUDES CATEGORIES OF PAINT AND VARNISH, AND AUTOMOTIVE PRODUCTS.

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Release Date: March 17, 2003

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(In Millions)

January - March 2002

	Steel	Aluminum	2 - Piece	3 - Piece
TOTAL .....	*	*	26,041.3	4,468.4
BEVERAGE .....	0.0	22,555.7	22,555.7	NA
Beer .....	0.0	7,666.8	7,666.8	NA
Soft Drink .....	0.0	14,888.9	14,888.9	NA
Food .....	*	*	3,472.4	3,418.7
Baby Food .....	*	*	*	*
Coffee .....	*	*	0.0	128.0
Dairy Products .....	*	*	*	*
Fruit, Fruit Juices .....	*	*	*	*
Meat and Poultry .....	*	*	331.2	114.3
Seafoods .....	*	*	214.1	22.8
Vegetables, Veg. Juices .....	*	*	675.2	1,370.9
Other Foods, Incl. Soup .....	*	*	709.3	364.8
Pet Foods .....	*	*	1,380.3	336.8
GENERAL PACKAGING .....	1,062.9	0.0	13.2	1,049.7
Aerosol .....	743.4	0.0	0.0	743.4
Other Nonfoods** .....	319.5	0.0	13.2	306.3

R - Revised

NA - 3-Piece Beverage Can information not included.

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# MONTHLY METAL CAN SHIPMENTS REPORT

(In Millions)

## April - June 2002

	Year-To-Date 2002	Year-To-Date 2001	Percent Change	2nd Quarter 2002	2nd Quarter 2001	Percent Change
I. Total Metal Cans Shipped .....	67,025.0	67,235.1	(0.3)	36,515.3	36,041.5	1.3
II. Food and General Packaging By Market						
For Sale .....	14,850.5	13,606.9	9.1	7,642.0	6,734.8	13.5
Food (Including Pet Foods) .....	12,656.4	11,455.4	10.5	6,510.8	5,658.2	15.1
General Packaging .....	2,194.1	2,151.5	2.0	1,131.2	1,076.6	5.1
For Own Use .....	1,476.4	2,519.1	(41.4)	730.9	1,258.7	(41.9)
Food (Including Pet Foods) .....	1,476.4	2,519.1	(41.4)	730.9	1,258.7	(41.9)
General Packaging .....	0.0	0.0		0.0	0.0	
III. By Product						
Beverage .....	50,698.1	51,109.1	(0.8)	28,142.4	28,048.0	0.3
Beer, total .....	16,554.8	16,826.9	(1.6)	8,888.0	9,028.8	(1.6)
Soft Drink, total .....	34,143.3	34,282.2	(0.4)	19,254.4	19,019.2	1.2
Food .....	14,132.8	13,974.5	1.1	7,241.7	6,916.9	4.7
Baby Foods .....	420.1	249.1	68.6	261.2	118.4	120.6
Coffee.....	238.2	210.7	13.1	110.2	107.5	2.5
Dairy Products .....	1,252.7	1,129.7	10.9	596.5	586.6	1.7
Fruit, Fruit Juices .....	838.8	824.3	1.8	410.5	422.3	(2.8)
Meat and Poultry .....	887.9	835.1	6.3	442.4	396.3	11.6
Seafoods .....	552.9	722.3	(23.5)	316.0	412.8	(23.4)
Vegetable, Vegetable Juices .....	4,478.5	3,714.5	20.6	2,432.4	2,020.5	20.4
Other Foods, Including Soup .....	1,953.7	2,348.2	(16.8)	879.6	965.2	(8.9)
Pet Foods .....	3,510.0	3,940.6	(10.9)	1,792.9	1,887.3	(5.0)
General Packaging .....	2,194.1	2,151.5	2.0	1,131.2	1,076.6	5.1
Aerosol .....	1,542.3	1,482.2	4.1	798.9	735.4	8.6
Other Nonfoods .....	651.8	669.3	(2.6)	332.3	341.2	(2.6)
IV. By Material Used						
Steel .....	*	*		*	*	
Aluminum .....	*	*		*	*	

\*\* - INCLUDES CATEGORIES OF PAINT AND VARNISH, AND AUTOMOTIVE PRODUCTS.

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# MONTHLY METAL CAN SHIPMENTS REPORT

(In Millions)

**April - June 2002**

	Steel	Aluminum	2 - Piece	3 - Piece
TOTAL .....	*	*	31,852.8	4,662.5
BEVERAGE .....	0.0	28,142.4	28,142.4	NA
Beer .....	0.0	8,888.0	8,888.0	NA
Soft Drink .....	0.0	19,254.4	19,254.4	NA
Food .....	*	*	3,693.6	3,548.1
Baby Food .....	*	*	*	*
Coffee .....	*	*	0.0	110.2
Dairy Products .....	*	*	*	*
Fruit, Fruit Juices .....	*	*	*	*
Meat and Poultry .....	*	*	339.0	103.4
Seafoods .....	*	*	293.5	22.5
Vegetables, Veg. Juices .....	*	*	873.9	1,558.5
Other Foods, Incl. Soup .....	*	*	560.8	318.8
Pet Foods .....	*	*	1,470.8	322.1
GENERAL PACKAGING .....	1,131.2	0.0	16.8	1,114.4
Aerosol .....	798.9	0.0	0.0	798.9
Other Nonfoods** .....	332.3	0.0	16.8	315.5

R - Revised

NA - 3-Piece Beverage Can information not included.

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# MONTHLY METAL CAN SHIPMENTS REPORT

(In Millions)

## July - September 2002

	Year-To-Date 2002	Year-To-Date 2001	Percent Change	3rd Quarter 2002	3rd Quarter 2001	Percent Change
I. Total Metal Cans Shipped .....	104,101.3	103,653.4	0.4	37,076.3	36,418.3	1.8
II. Food and General Packaging By Market						
For Sale .....	24,328.0	22,336.1	8.9	9,477.5	8,729.2	8.6
Food (Including Pet Foods) .....	21,008.0	19,094.0	10.0	8,351.6	7,638.6	9.3
General Packaging .....	3,320.0	3,242.1	2.4	1,125.9	1,090.6	3.2
For Own Use .....	2,439.6	3,996.4	(39.0)	963.2	1,477.3	(34.8)
Food (Including Pet Foods) .....	2,439.6	3,996.4	(39.0)	963.2	1,477.3	(34.8)
General Packaging .....	0.0	0.0		0.0	0.0	
III. By Product						
Beverage .....	77,333.7	77,320.9	0.0	26,635.6	26,211.8	1.6
Beer, total .....	25,186.9	25,486.8	(1.2)	8,632.1	8,659.9	(0.3)
Soft Drink, total .....	52,146.8	51,834.1	0.6	18,003.5	17,551.9	2.6
Food .....	23,447.6	23,090.4	1.5	9,314.8	9,115.9	2.2
Baby Foods .....	630.7	368.6	71.1	210.6	119.5	76.2
Coffee .....	364.1	312.5	16.5	125.9	101.8	23.7
Dairy Products .....	1,858.8	1,686.3	10.2	606.1	556.6	8.9
Fruit, Fruit Juices .....	1,609.9	1,519.8	5.9	771.1	695.5	10.9
Meat and Poultry .....	1,398.8	1,307.8	7.0	510.9	472.7	8.1
Seafoods .....	923.0	1,195.8	(22.8)	370.1	473.5	(21.8)
Vegetable, Vegetable Juices .....	8,123.7	7,005.4	16.0	3,645.2	3,290.9	10.8
Other Foods, Including Soup .....	3,325.0	3,855.5	(13.8)	1,371.3	1,507.3	(9.0)
Pet Foods .....	5,213.6	5,838.7	(10.7)	1,703.6	1,898.1	(10.2)
General Packaging .....	3,320.0	3,242.1	2.4	1,125.9	1,090.6	3.2
Aerosol .....	2,341.0	2,253.4	3.9	798.7	771.2	3.6
Other Nonfoods .....	979.0	988.7	(1.0)	327.2	319.4	2.4
IV. By Material Used						
Steel .....	*	*		*	*	
Aluminum .....	*	*		*	*	

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(In Millions)

July - September 2002

	Steel	Aluminum	2 - Piece	3 - Piece
TOTAL .....	*	*	31,125.4	5,950.9
BEVERAGE .....	0.0	26,635.6	26,635.6	NA
Beer .....	0.0	8,632.1	8,632.1	NA
Soft Drink .....	0.0	18,003.5	18,003.5	NA
Food .....	*	*	4,474.6	4,840.2
Baby Food .....	*	*	*	*
Coffee .....	*	*	*	*
Dairy Products .....	*	*	*	*
Fruit, Fruit Juices .....	*	*	4.4	766.7
Meat and Poultry .....	*	*	373.7	137.2
Seafoods .....	*	*	343.7	26.4
Vegetables, Veg. Juices .....	*	*	1,423.0	2,222.2
Other Foods, Incl. Soup .....	*	*	877.7	493.6
Pet Foods .....	*	*	1,341.6	362.0
GENERAL PACKAGING .....	1,125.9	0.0	15.2	1,110.7
Aerosol .....	798.7	0.0	0.0	798.6
Other Nonfoods** .....	327.2	0.0	15.2	312.1

NA - 3-Piece Beverage Can information not included.

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# MONTHLY METAL CAN SHIPMENTS REPORT

(In Millions)

## October-December 2002

	Year-To-Date 2002	Year-To-Date 2001	Percent Change	4th Quarter 2002	4th Quarter 2001	Percent Change
I. Total Metal Cans Shipped .....	136,110.6	135,800.9	0.2	32,009.3	32,147.5	(0.4)
II. Food and General Packaging By Market						
For Sale .....	32,377.9	29,751.3	8.8	8,049.9	7,415.2	8.6
Food (Including Pet Foods) .....	28,024.9	25,518.9	9.8	7,016.9	6,424.9	9.2
General Packaging .....	4,353.0	4,232.4	2.8	1,033.0	990.3	4.3
For Own Use .....	3,256.0	5,299.9	(38.6)	816.4	1,303.5	(37.4)
Food (Including Pet Foods) .....	3,256.0	5,299.9	(38.6)	816.4	1,303.5	(37.4)
General Packaging .....	0.0	0.0		0.0	0.0	
III. By Product						
Beverage .....	100,476.7	100,749.7	(0.3)	23,143.0	23,428.8	(1.2)
Beer, total .....	32,211.1	32,735.7	(1.6)	7,024.2	7,248.9	(3.1)
Soft Drink, total .....	68,265.6	68,014.0	0.4	16,118.8	16,179.9	(0.4)
Food .....	31,280.9	30,818.8	1.5	7,833.3	7,728.4	1.4
Baby Foods .....	820.9	488.6	68.0	190.2	120.0	58.5
Coffee.....	512.0	433.0	18.2	147.9	120.5	22.7
Dairy Products .....	2,436.1	2,295.1	6.1	577.3	608.8	(5.2)
Fruit, Fruit Juices .....	2,080.9	2,036.5	2.2	471.0	516.7	(8.8)
Meat and Poultry .....	1,894.4	1,798.4	5.3	495.6	490.6	1.0
Seafoods .....	1,188.7	1,508.7	(21.2)	265.7	312.9	(15.1)
Vegetable, Vegetable Juices .....	10,350.3	8,685.2	19.2	2,226.6	1,679.8	32.6
Other Foods, Including Soup .....	4,809.8	5,578.9	(13.8)	1,484.8	1,723.4	(13.8)
Pet Foods .....	7,187.8	7,994.4	(10.1)	1,974.2	2,155.7	(8.4)
General Packaging .....	4,353.0	4,232.4	2.8	1,033.0	990.3	4.3
Aerosol .....	3,083.4	2,969.0	3.9	742.4	715.6	3.7
Other Nonfoods .....	1,269.6	1,263.4	0.5	290.6	274.7	5.8
IV. By Material Used						
Steel .....	*	*		*	*	
Aluminum .....	*	*		*	*	

\*\* - INCLUDES CATEGORIES OF PAINT AND VARNISH, AND AUTOMOTIVE PRODUCTS.

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(In Millions)

## October-December 2002

	Steel	Aluminum	2 - Piece	3 - Piece
TOTAL .....	*	*	27,134.8	4,874.5
BEVERAGE .....	0.0	23,143.0	23,143.0	NA
Beer .....	0.0	7,024.2	7,024.2	NA
Soft Drink .....	0.0	16,118.8	16,118.8	NA
Food .....	*	*	3,975.5	3,857.8
Baby Food .....	*	*	*	*
Coffee .....	*	*	*	*
Dairy Products .....	*	*	*	*
Fruit, Fruit Juices .....	*	*	*	*
Meat and Poultry .....	*	*	347.4	148.2
Seafoods .....	*	*	240.1	25.6
Vegetables, Veg. Juices .....	*	*	658.6	1,568.0
Other Foods, Incl. Soup .....	*	*	958.2	526.6
Pet Foods .....	*	*	1,628.4	345.8
GENERAL PACKAGING .....	1,033.0	0.0	16.3	1,016.7
Aerosol .....	742.4	0.0	0.0	742.4
Other Nonfoods** .....	290.6	0.0	16.3	274.3

NA - 3-Piece Beverage Can information not included.

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(In Millions)

## January - December 2002

	Steel	Aluminum	2 - Piece	3 - Piece
TOTAL .....	*	*	116,154.3	19,956.3
BEVERAGE .....	0.0	100,476.7	100,476.7	NA
Beer .....	0.0	32,211.1	32,211.1	NA
Soft Drink .....	0.0	68,265.6	68,265.6	NA
Food .....	*	*	15,616.1	15,664.8
Baby Food .....	*	*	*	*
Coffee .....	*	*	*	*
Dairy Products .....	*	*	*	*
Fruit, Fruit Juices .....	*	*	*	*
Meat and Poultry .....	*	*	1,391.3	503.1
Seafoods .....	*	*	1,091.4	97.3
Vegetables, Veg. Juices .....	*	*	3,630.7	6,719.6
Other Foods, Incl. Soup .....	*	*	3,106.0	1,703.8
Pet Foods .....	*	*	5,821.1	1,366.7
GENERAL PACKAGING .....	4,353.0	0.0	61.5	4,291.5
Aerosol .....	3,083.4	0.0	0.0	3,083.3
Other Nonfoods** .....	1,269.6	0.0	61.5	1,208.2

NA - 3-Piece Beverage Can information not included.

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